



Flava House
Beta Court, Harper Road
Sharston,
M22 4XR

FINISHED PRODUCT SPECIFICATION

Product details

Skucode	802744/802745		
Product code	27808	Product name	GF Garden Mint Glaze
Weight	2.5kg/10kg	Version	1
Commodity code	2103909019	Issue date	19/10/2023
Meursing code	7008	Reason for issue	GF Product
Country of origin	UK	QUID required	Yes
Pack weight	2.5kg/10kg	Average weight	Yes
PAL	Soya, Milk, Celery, Mustard, Sulphur Dioxide		

Ingredients

Ingredient declaration
Sugar, Acids (Sodium Diacetate, Malic Acid), Dried Glucose Syrup, Modified Starch, Salt, Dried Mint (3.6%), Yeast Extract (Yeast Extract, Salt), Dried Tomato, Natural Flavouring, Colours (Paprika Extract and Natural Rosemary Flavouring, Curcumin), Thickeners (Xanthan Gum, Guar Gum), Natural Garden Mint Flavouring.
Allergy advice: For allergens see ingredients highlighted

Ingredient Name	% in product	Countries of origin
Sugar (SO ₂ <10ppm) (Cane or Beet)	<56%	Angola, Australia, Barbados, Belize, Benin, Brazil, Burkina Faso, Colombia, Costa Rica, Dominican Republic, Ethiopia, Fiji, Guadeloupe, Guatemala, Guyana, Honduras, Ivory Coast, Jamaica, Kenya, Laos, Madagascar, Malawi, Mozambique, Nepal, Nicaragua, Panama, Peru, Reunion, Suriname, Swaziland, Tanzania, Zambia, UK, Poland, France, Belgium, Netherlands, Thailand, Mauritius, Germany.
Acids (Sodium Diacetate, Malic Acid)	<13%	Sodium Diacetate – Netherlands, USA, China, Malic Acid – South Korea
Dried Glucose Syrup (Maize, Wheat, Potato) (SO ₂ <10ppm) Valid It Further to EU reg 1169/2011 Annex II Wheat based dried glucose syrups are permanently exempted from the indication of wheat origin.	<9%	France, Belgium, Romania
Modified Starch (Pregelatinized Modified Waxy Maize) (SO ₂ <10ppm) Valid It	<8%	UK, Italy, Netherlands
Salt (E535)	<8%	UK, China
Dried Mint	3.6%	Egypt, Turkey

Yeast Extract (Yeast Extract, Salt) (SO2 <10ppm)	<3%	Brazil
Dried Tomato (E551)	<2%	Portugal, China
Natural Flavouring (E414) (Dextrose – Wheat) (Maltodextrin - Potato) Complies To Regulation (EC) No. 1334/2008 Wheat-based glucose syrups including dextrose, wheat-based maltodextrins and products thereof (such as polyols) are exempted from allergen labelling according to Annex II of Regulation (EU) n° 1169/2011	<2%	UK, France, USA, China, Poland.
Colours (Paprika Extract and Natural Rosemary Flavouring (Rapeseed Oil, E306 -Tocopherols derived from Soybean oil - not declarable as not considered allergenic according to Annex II of EC Reg 1169/2011)(InSYTE), Natural Rosemary Flavouring - Classed as a Flavouring and not E392 Antioxidant Rosemary Extract according to EC Regulation 1334/2008), Curcumin (E1520))	<1.5%	Paprika Extract and Natural Rosemary Flavouring - India, China, UK, France, USA, Curcumin – UK, India, Germany,Spain
Thickeners (Xanthan Gum (Maize), Guar Gum) IP Certificate	<0.5%	Xanthan Gum – China; Guar Gum – Pakistan, India
Natural Garden Mint Flavouring (Rapeseed Oil) Complies To Regulation (EC) No. 1334/2008 (InSYTE)	<0.5%	UK, India, France, China
Silicon Dioxide (Processing Aid)	<0.5%	Germany
Comments	-	

Additives

Name	E-Number	Function
Paprika Extract	E160c	Colour
Curcumin	E100	Colour
Xanthan Gum	E415	Thickener
Guar Gum	E412	Thickener
Sodium Diacetate	E262ii	Acid

Malic Acid	E296	Acid
Silicon Dioxide	E551	Processing Aid/Free Flowing Agent
Comments	(blank)	

Nutritional information

Typical values per 100g

Energy (kJ)	1381
Energy (kcal)	326
Fat	1
Of which saturates	0.1
Carbohydrate	73.5
of which sugars	57.1
Fibre	1.5
Protein	2.5
Salt	11.52
Nutritional by	Calculation

Free from information

Additives	Yes -E100, E160c, E262ii, E296, E412, E415, E551. Processing Aids E535, E551, E414, E306, E1520	Nut & Peanut Derivatives excl. Oil	No
Artificial Flavourings	No	Nut & Peanut Oil	No
Natural Flavourings	Yes	Seed Derivatives excl. Oil	No
Preservatives	Yes - May contain Sulphur Dioxide	Seed Oil	Yes - Rapeseed Oil in Paprika Extract and Natural Garden Mint Flavouring
Artificial Preservatives	Yes -May contain Sulphur Dioxide	Palm Oil	No
Natural Colours	Yes - Paprika Extract, Curcumin	Pine Nuts / Kernels	No
Artificial Colours	No	Yeast	Yes - Yeast Extract
MSG	No	Kiwi Fruit	No
BHT/BHA	No	Animal Products: Beef & Derivatives	No
Sweeteners	No	Animal Products: Pork	No
Hydrolysed Vegetable Protein	No	Animal Products: Lamb	No

Maize & Maize Derivatives	Yes - Modified Starch, Dried Glucose Syrup, Xanthan Gum	Animal products: Poultry	No
Genetically Modified Ingredients	No	Animal products: Other	No

Allergens

Allergen	In product	On line	Handled on site
Gluten	No	No - Produced after a full wet clean down, Line positive released for gluten	Yes
Barley	No	No - Produced after a full wet clean down, Line positive released for gluten	Yes
Wheat	Yes -Dried Glucose Syrup/Natural Flavouring - Further to EU reg 1169/2011 Annex II Wheat based dried glucose syrups/dextrose are permanently exempted from the indication of wheat origin	No - Produced after a full wet clean down, Line positive released for gluten	Yes
Soya & Soya Derivatives	Yes - E306 in Paprika Extract is derived from IP Soybean – Not declarable as not considered allergenic according to Annex II of EC Reg 1169/2011	Yes	Yes
Tree Nuts	No	No	No
Peanuts	No	No	No
Sesame Seeds	No	No	No
Mustard / Mustard Seeds / Mustard	No	Yes	Yes
Celery / Celeriac	No	Yes	Yes
Milk and Milk Derivatives	No	Yes	Yes
Molluscs	No	No	No
Lupin	No	No	No
Sulphur Dioxide/Sulphites (>10ppm)	Yes - Sugar, Modified Starch, Dried Glucose Syrup, Yeast Extract <10ppm	Yes	Yes
Egg	No	No	No
Crustaceans	No	No	No
Fish	No	No	No

Suitable for

Vegetarians	Yes	Coeliacs	Yes
Vegans	No - May contain milk	Lactose intolerant	No - May contain milk.

Micro

E. Coli	< 10cfu/g
Salmonella	Absent in 25g
Staph Aureus	< 20cfu/g

Process summary

Raw material intake
Raw material storage
Batching of raw materials
Mixing
Packing
Metal detection
Labelling and coding
Palletisation
Dispatch

Storage**Organoleptic standards**

Ambient shelf life	12 Months	Appearance	orange powder with visible mint
Chilled shelf life	N/A	Aroma	Tangy sweet mint
Frozen shelf life	N/A	Flavour	Tangy sweet mint with savoury notes
Storage conditions	Store in a cool, dark and dry place		

Quality checks**Packaging**

Weight check frequency	Per Tub/Pail	Inner packaging description	2.5kg - Blue Food Grade 50mu bottom weld low density polyethylene bag (20g) (385 x 510mm), 10kg - 25kg Blue Food Grade 80mu bottom weld low density polyethylene bag (120g) (760 x 1035mm).
Weight checks parameters	Fill weights to specification	Inner Barcode	2.5kg – 5032457715133, 10kg - 5032457800006
Coding checks frequency	Start of run & every 30 minutes	Outer packaging description	2.5kg Polypropylene Co-Polymer tub and lid (140g) (180 x 180 x 170mm) packed in Corrugated Cardboard Case (555g) (370 x 370 x 340mm), 10kg - Polypropylene Co-Polymer white pail and lid (600g) (293 x 318 x 290mm).
Coding checks parameters	Clear, legible, correct	Outer barcode	2.5kg - 05032457620680
Seal checks frequency	Start of run & every 30 minutes	Pallet details	Wooden pallet

Seal checks parameters	Intact & clean	Cases per layer	2.5kg x 8 x 9 Boxes per layer / 10kg = 12 per Layer
Metal detection checks frequency	Start and end of run plus every hour	layers per pallet	2.5kg – 3, 10kg - 4
Metal detection checks parameter	1.8mm Fe, 2mm Non Fe, 2.5mm SS	Cases per pallet	2.5kg =27 /10kg = 48
Directions for use	Use at 8-10% and leave for 10 minutes, oven bake, BBQ, grill or stir fry. Cook thoroughly before consumption.		
Coding format	<p>(day) (month) (year) (batch) (Day) is denoted by the first 2 numbers (Month) is denoted by the second 2 numbers (Year) is denoted by the last number of year (Batch) is denoted by the number of the actual batch on the production day</p>		

Health and safety data

Product Digested	This product is designed for human consumption, and is safe when used at recommended levels. In the case of excessive ingestion, give patient water to drink and rest. If discomfort persists, seek medical advice	Fire	Avoid production of dust. Fires should be controlled by water spray, rather than by main jets, to avoid generating explosive dust clouds.
Skin Contact	Normal standard of hygiene and regular washing with water should prevent irritation; avoid prolonged contact with lips and tender parts of the body. Medical attention should be obtained in cases of sensitisation	Storage Precautions	Original sealed containers should be stored in a cool dry place
Eye Contact	Avoid contact with eyes. Irrigate immediately with water and seek medical advice if discomfort persists.	Handling Precautions	All MRC products should be used in a well-ventilated area. Operators should observe normal good house keeping precautions. Goggles, gloves and dust masks may be required when exposed to prolonged handling
Product Inhaled	Dust masks should be worn if the product is found to be irritating. In the case of inhalation remove casualty from exposure, rest and keep warm. In severe cases seek medical attention.	Spillage	Sweep up and dispose of with non-hazardous wastes. Small spillages may be washed to drain with cold water. Consult local authorities when disposing of large quantities.

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Approval on behalf of the Flava People**Customer Approval**

Approved by	C Joynson	Approved by	
Position	Technical Co-ordinator	Position	
Date	19/10/2023	Date	